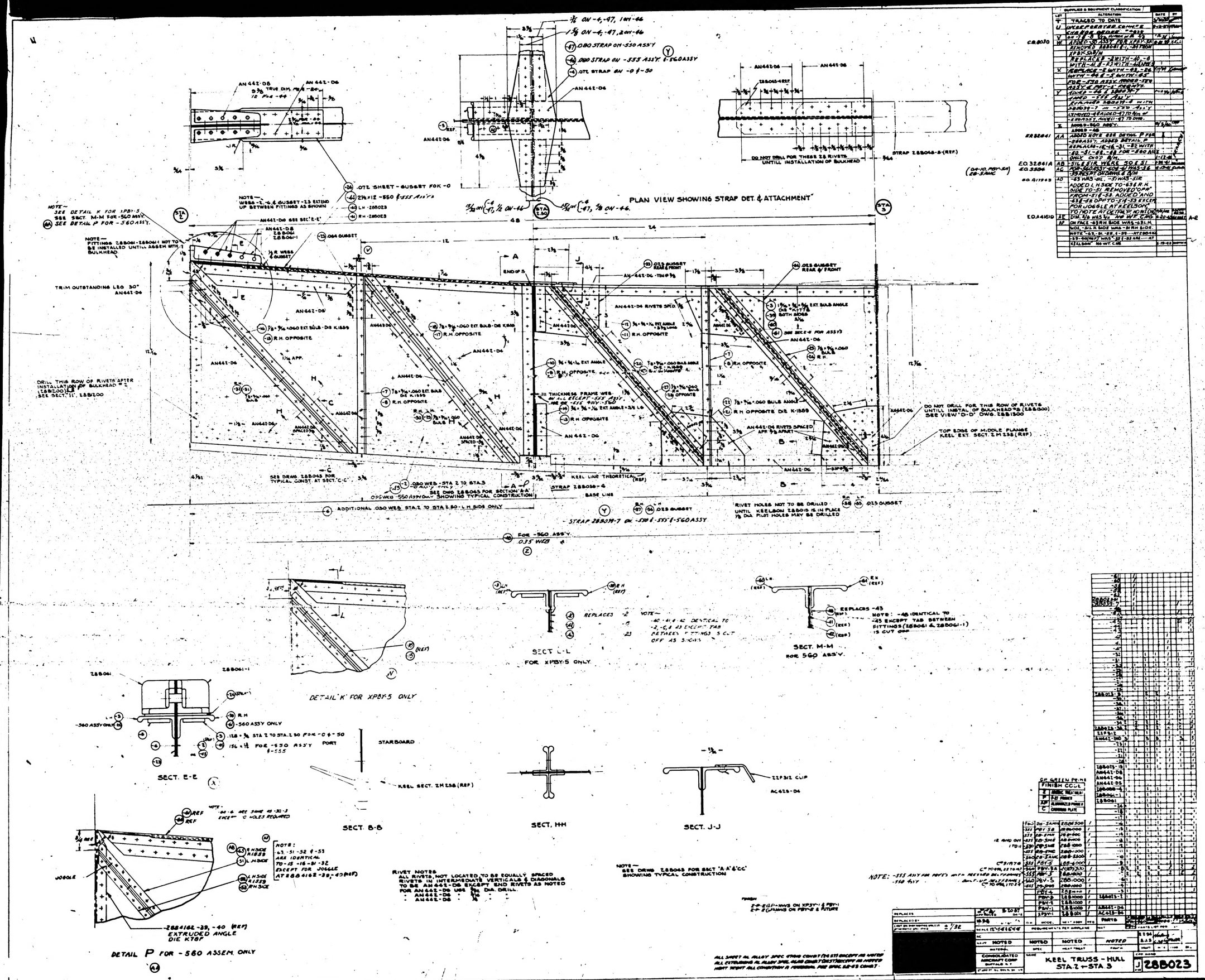
PLAN VIEW SHOWING STRAP DET. & ATTACHMENT
STA 2
STA 2.50
STA 3
TRIM OUTSTANDING LEG 30° AN442-D6
DRILL THIS ROW OF RIVETS AFTER INSTALLATION OF BULKHEAD
DO NOT DRILL FOR THESE 28 RIVETS UNTILL INSTALLATION OF BULKHEAD
DO NOT DRILL FOR THIS ROW OF RIVETS UNTILL INSTAL. OF BULKHEAD
TOP EDGE OF MIDDLE FLANGE KEEL EXT. SECT. 2 M 258 (REF)
KEEL LINE THEORETICAL
BASE LINE
STRAP 288039-7 ON -590 & -555 & -560 ASSY
RIVET HOLES NOT TO BE DRILLED UNTIL KEELSON 288015 IS IN PLACE
DETAIL 'K' FOR XPBY-5 ONLY
SECT. L-L FOR XPBY-5 ONLY
SECT. M-M FOR 560 ASS'Y.
SECT. E-E
SECT. B-B
SECT. H-H
SECT. J-J
DETAIL P FOR -560 ASSEM. ONLY
STARBOARD
PORT
KEEL SECT. 2M 258 (REF)
EXTRUDED ANGLE DIE K78F
RIVET NOTES
ALL RIVETS, NOT LOCATED TO BE EQUALLY SPACED RIVETS IN INTERMEDIATE VERTICALS & DIAGONALS TO BE AN442-D6 EXCEPT END RIVETS AS NOTED
SEE DRWG 288043 FOR SECT 'A-A' & 'CC' SHOWING TYPICAL CONSTRUCTION
SEE DRWG 288043 FOR TYPICAL CONST. AT SECT. 'C-C'
SEE DRWG 288043 FOR SECTION 'B-B' SHOWING TYPICAL CONSTRUCTION
ADDITIONAL .030 WEB STA 2 TO STA 2.50 - L.H. SIDE ONLY
.030 WEB STA 2 TO STA 3
FOR -560 ASS'Y.
.035 WEB
CONSOLIDATED AIRCRAFT CORP BUFFALO N.Y.
KEEL TRUSS - HULL STA 2 - STA 3
288023
H 53